

Design & Engineering

At Henry, each new project is managed by engineers with a team of key staff from other areas including our 30+ year tool-makers that offer a wealth of knowledge. We utilize Solidworks and Mastercam for CAD and CAM software.

Quality

We specialize in precision tolerances and the finest finishes. We have dedicated staff to ensure our processes are capable of meeting design specification.

Die Casting

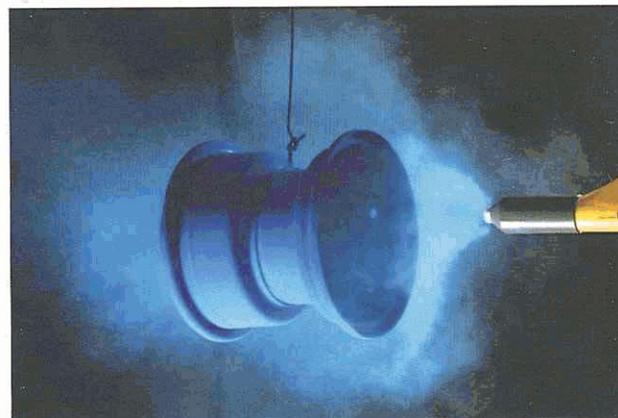
Our 15 die cast machines range in size from 60—650 tons. We are capable of meeting NADCA precision standards for cast tolerances and our finishes speak for themselves.

CNC Machining

We offer in-house, turn-key options on machines that range from ultra fast, small verticals to larger horizontals with pallet changers.

Powder Coating

Powder Coating is the highest quality finish for both indoor and outdoor metal products. It is decorative as well as enduring, and is an environmentally "green" technique that emits zero "VOC's". Henry operates two powder coating systems, which are capable of handling both large and small parts. Our smaller system is a fully automated conveyed line that can handle small to medium size parts by the millions. It utilizes two booths for quick color changes and short runs. Our larger system can handle parts 25' long and 10' wide. This system utilizes an abrasive cleaning and phosphate wash to restore, clean, and ensure the very best quality. Both systems are updated with the latest powder coating technology and meet the stringent Henry cosmetic standard.



Wet Painting

Our Wet painting line is a fully automated, electrostatic, conveyed line that is designed for small to medium size parts up to 8 feet long. It is unique because it utilizes two booths with separate curing ovens that are capable of dual coatings and offers value to lot sizes large or small.

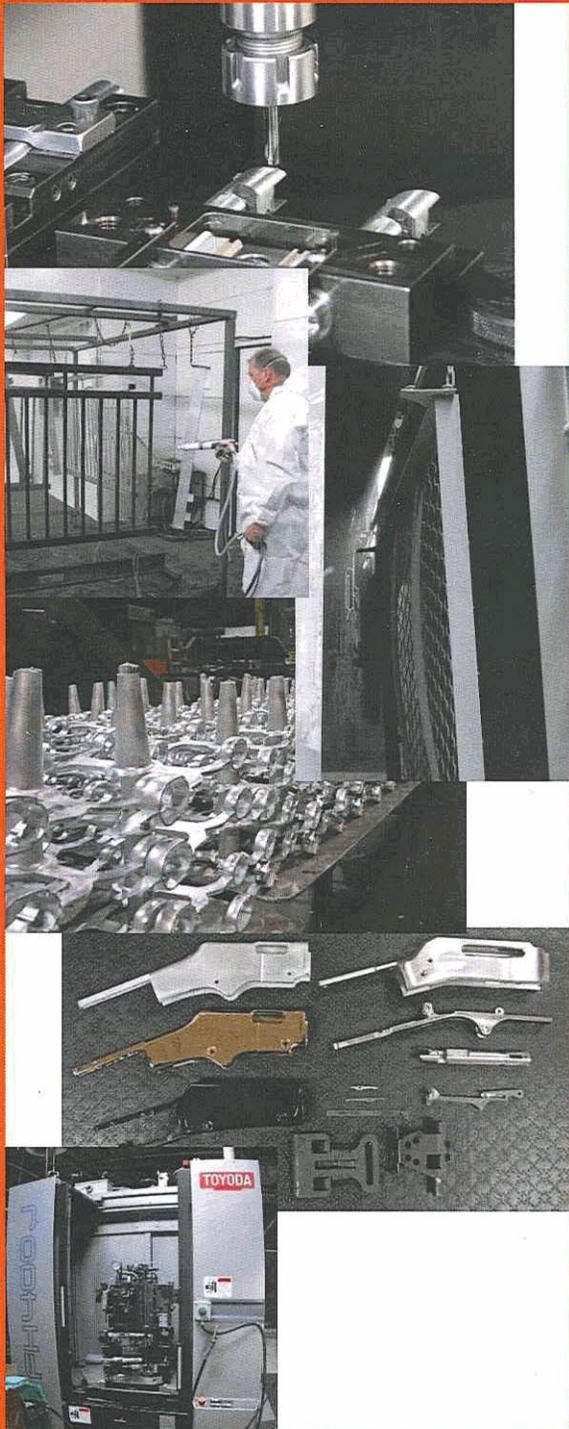
E-Coating

E-coating is a decorative coating that is economical, versatile, and long lasting. The main advantage of e-coat is a consistent thickness of coating on all surfaces of the part...even on complex and "hidden" surfaces. E-Coating thickness is .0006 to .0009 which makes it beneficial for functional applications where traditional paint thickness is too great.

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Henry Wisconsin is a family owned business with more than 40 years experience as a full service metals manufacturer and is the primary supplier for Henry Repeating Arms. Everything we offer receives the same precision, quality, and value as our own Henry Rifles. We have a diverse offering and a talented, highly experienced team that is passionate about what we do. Our capabilities include:

- *Zinc Die Casting*
- *Metal Stamping*
- *CNC Machining*
- *Powder Coating*
- *Wet Paint, E-coating, & Dual Coatings*
- *Design & Engineering*
- *Full Service In-House Machine Shop*
- *Assembly and Secondary Operations too numerous to list*
- *Packaging, from Retail Blister Packs, Clam Packs, and much, much more.*

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